

SOUTH PRODUCTION NOTES

**January 3, 2014
Afternoon Shift**

**BASF EMPLOYEES
42 Last Recordable
187 Last Lost Time**

Please be aware of ice on the ground!

#1 MED AI-5637: Continue making batches/After encountering and replacing broken oscillating belt, line was restarted. Continue on.

#1 RC / AI 5637: Calciner lit and lined up to Trimer. Building bags of feed.

Exhaust to Trimer

Afternoon Shift:

Midnight Shift: Attempted to run line but ran into some issues. We also did not have a powder room operator. Should be ready for the morning shift.

Day shift: Building feed.

#2 MED line/ Cu-0602: Will run on Monday morning with people from Beachwood.

Afternoon Shift:

Midnight Shift: No changes due to lack of personnel but line is ready.

Day Shift: New auger was installed yesterday.

#2 RC/ clean up for Cu-0602:

Afternoon Shift:

Midnight Shift: No change.

Day shift: MOD is in control room.

Exhausting to F1 while running flush

New Pfaudler / D 1795 NAQ: Running.

Afternoon Shift:

Midnight shift: Ran another batch.

Day shift: Batch 3 was made/still trying to get calciner to stay lit.

Tank 7 / AMT for D-1795 NAQ: Tank made.

Afternoon Shift:

Midnight shift: Monitoring temps. Tank is in recycle.

Day shift: Monitor temperature. Half tank left.

#3 MED line / D-1795 NAQ: Ready to start.

Afternoon Shift: First batch D 1795 made in pfudler...begin feeding to dryer at 2:00 am Friday and bag off as we do not have the calciner up to temp (kept kicking out)

Midnight Shift: Made second batch and feeding the first batch. Bagging off until we can get the calciner lit.

Day shift: Calciner will not stay lit/maintenance is working on problem.

#3 RC /Next D-1795 NAQ: Should just need to get the calciner set up.

Exhausting to F1 while running flush

Afternoon Shift:

Midnight shift: Attempted several times to start calciner but were unable. Another work notification has been written to get the calciner going (933837184).

Day shift: Calciner will not stay lit/maintenance is working on problem.

Abbe Blender / D-5206: We are out of HF solution.

National Dryer / 5206 : Done.

Afternoon Shift:

Midnight shift: No change. See note above.

Day shift: Soda blasting to be coordinate by Bill Grodecki.

#4 RC / Cleaning for Ni-2458: Calciner has been reversed. Cleaning instructions for this will be provided this week. Can start opening for cleaning.

Exhaust to 4 DC

Afternoon Shift:

Midnight shift: No change.

Day shift: Line still needs to be inspected.

PK Blender / 4010: Completed/Blender needs to be cleaned.

Afternoon Shift:

Midnight shift: Hold. Still have a full bag of 4011 (2200 lbs)

Day shift: No change

#5 RC / 4010: Will begin 4010 on PK, then get calciner fired up. MOD in GLs office.

Exhaust to Trimer

Afternoon Shift: Calciner was down for maintenance (contractor work) through mid-afternoon, then when trying to start feed had issues with the roton blower line blocking up. Cleaned-up area and ready to try feeding again.

Midnight shift: Currently feeding.

Day shift: Continued.

Old Pfaudler D-0756: Completed at batch 1525.

Afternoon Shift:

Midnight shift: Unloading batch 1525 into the hopper sometime tonight.

Day shift:

#6 - RC / D-0756: The bags that come off of this calciner need to be checked weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr. Do not forget about bag and drum to be refed and bag that needs to be topped off on 1st floor of B-27 by #6 RC.

Exhaust to Sly Scrubber

Afternoon shift:

Midnight shift: Restarted the feed on #6 RC.

Day Shift: Continued.

Tower 3 / Cu-1986 is Next: Unloaded / Needs reloaded

Tower 6 / E-474: On Hold/B Grodecki is aware of the problems.

Afternoon shift:

Midnight Shift: Had an issue with preheater on Tower 6 and engineer was contacted. We are continuing on per instructions.

Day shift: #6- On hold for now. #3 is unloaded/ at end of shift (Cu-0860) will need to reload on 2nd shift with Cu-1986.

Harrop Kiln - Al-3921 T 3/16": Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener.

Midnight Shift: No change.

North Screener / Cu-0860: Continue/9 totes

Afternoon Shift:

Midnight shift: Door was able to be closed manually. Work notification ahs been written up to have contractor repair the overhead door - 933837185. Additional work notification on heater over the large overhead door - 933837383.

Day shift: Door and heater has still not been repaired/maintenance has been notified.

South Screener / Cu-0860: Continue. 9 totes

Afternoon Shift:

Midnight shift: Door was able to be closed manually. Work notification ahs been written up to have contractor repair the overhead door - 933837185. Additional work notification on heater over the large overhead door - 933837383.

Day shift: Door and heater has still not been repaired/maintenance has been notified.

HC-11 Tanks / Cu 5020: Completed.

Afternoon Shift:

Midnight shift: No change. We will need to make sure that maintenance can repair/replace the pump in Tank 6.

Day shift: Pump on tank 2 was cleaned and ready to replace.

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Tunnel Kiln #2 / BE-0101 Extrusions: Completed.

Afternoon Shift: Screening completed

Midnight shift:

Day shift:

Tunnel Kiln #4 / Cu-0540: Preparing the Kiln for Cu-0540.

Afternoon Shift:

Midnight shift: Continuing loading the Cu-0540.

Day shift: Continued loading/product should be coming out early 2nd shift.